



## EVO-1157

### EVO MFG Chromoly Sport Cage Rear Bar



#### Bill of Materials

Part number	EVO-1157 Description	Quantity
EVO-12153	EVO Sport Cage Rear Bar	1
EVO-770061	EVO Sport Cage Rear Bar Hardware	1

Note: This install requires trimming of interior plastic fascia and drilling into body metal. Do not install if you are not comfortable with this.

Note: This product is intended to fit 4 door JK Wranglers only

Before beginning install, follow the owner's manual instructions to remove the top from your vehicle

Note: If installing at the same time as EVO-1156 Chromoly Sport Cage, follow directions on EVO-1156 to determine when to install EVO-1157 Rear Bar

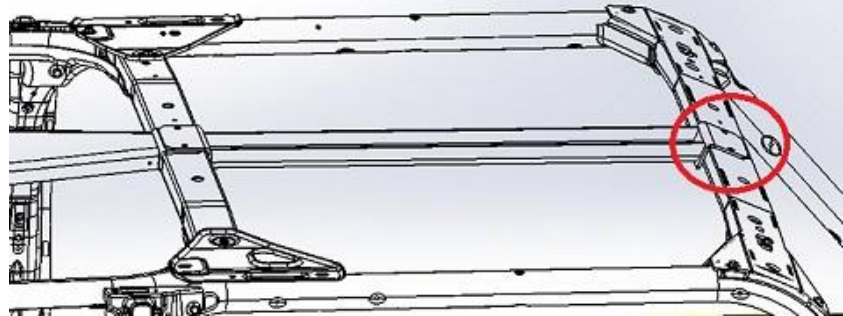
1. Unzip the fabric covering the rear cross bar of your vehicle.
2. Remove the dome light using a panel clip tool or similar tool.



NOTE: If you're installing the EVO MFG Chromoly C-Pillar Cross Bar (EVO-1168), follow those instructions at this time.

3. With the holes drilled in the factory B-pillar crossbar and front Center Bar in place, lay the rear bar in place, channel up, over the top of the front center bar and align the holes with those on the center bar. Stacking order from bottom to top is factory cross bar, EVO Front Center Bar, EVO Rear Bar and (If installing) EVO B-Pillar Cross Bar.

**HOLES TO MARK**



4. Mark the 2 holes to drill on the rear factory cross bar. If you have installed the EVO MFG C-Pillar Cross Bar (EVO-1168), these holes will already be cut and you can skip to Step 6.
5. Remove the EVO MFG Rear Bar. Center-punch your marks, pilot drill, and then drill out to 25/64". It is recommended to put a tarp, drop cloth, or something similar to protect the interior from metal shavings from the drill.



6. The fabric cover will need to be cut to allow the rear bar to pass through. With the bar in place, mark the fabric on both sides of the bar to cut.



7. Make a small vertical cut on both sides of the Rear Bar and a horizontal cut between them



8. Slide the Rear Bar through the opening in the fabric and put it in place, lining all the bolts holes up



9. Thread the 2 supplied 2 1/2" bolts through the rear cross bar. In the front, thread the 2 bolts supplied with the EVO MFG Chromoly Sport Cage (EVO-1156) through the center bar and factory B-Pillar cross bar.

10. After fully tightening the Rear Bar to the C-pillar cross bar, reinstall the dome light and zip the fabric cover back up.



Note: Continue following instructions for EVO-1156 to complete the EVO MFG Chromoly Sport Cage install.

Note: The hardtop may need to be clearanced around the bolt heads on the top of the B-pillar.